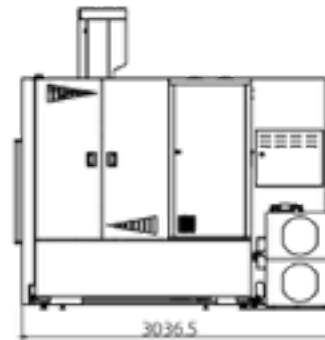
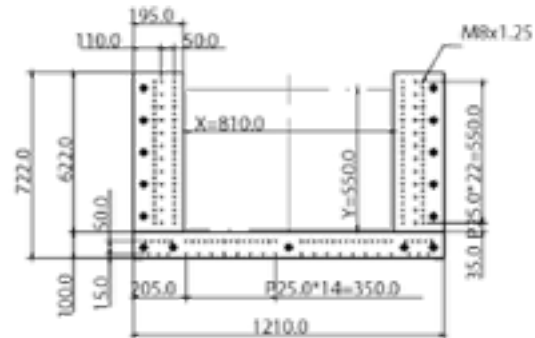
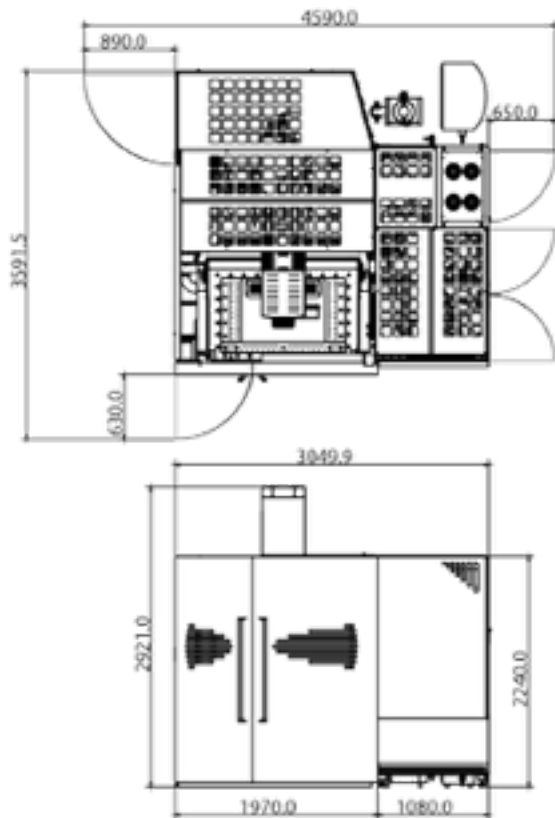


M85

SUBMERGED



Machine

X,Y,Z axes travel	mm	800 x 550 x 500
U,V axes travel	mm	800 x 550
Workpiece Dimensions	mm	1300 x 750 x 500
Max Workpiece Weight	kg	3000
Taper angle/height	°/mm	± 30°/ t=500mm
Wire Diameters	mm	0.15 ~ 0.33
Dimensions(W x D x H)	mm	3050 x 2950 x 2921
Weight	kg	5000 (전체)
Table Dimensions	mm	1400 x 870
Total Estate	mm	4590 x 3591 x 2921

Numerical Control

Position measurement	Glass Linear Scale
Max. resolution	0.1 μm
Servomotors	AC type
Architecture	DSP Processor
Operating system	Window 7
Processors	Intel i3
Screen	LCD Touchscreen 21 in.
Data input	TouchScreen / Keyboard
Keyboard	QWERTY Type
Remote control	표준

Dielectric

Tank Volume	ℓ	1500
Filter Particle	μm	3
Filter Type		Cartridge paper x 4
Ion Exchange Resin	ℓ	27
Resistivity Control Range	Ωcm	(0.5~100)x10

Electric

Input voltage	V	220/380/400
Maximum consumption	kVA	15
Consumption in roughing	kVA	9
Sleeping mode consumption	kVA	0.9